

## National Exams December 2017

### 04-Agric-A5, Principles of Instrumentation

3 hours duration

#### NOTES:

1. If doubt exists as to the interpretation of any question, the candidate is urged to submit with the answer paper, a clear statement of any assumptions made.
2. This is an OPEN BOOK EXAM.  
Any non-communicating calculator is permitted.
3. Questions 1, 2 and any other THREE (3) questions constitute a complete exam paper. Only questions 1, 2 and the first THREE (3) other questions as they appear in your answer book will be marked.
4. All questions are of equal value.

#### Marking Scheme

The paper totals 100 marks. Questions 1 and 2 are compulsory and 3 of questions 4-7 must be attempted. **Note:** the marking scheme is indicated on the exam paper.

1. 20 Marks, (a-j) 2 each.
2. 20 marks, (a-j) 2 each.
3. 20 marks, (a) 5 marks, (b) 5 marks, (c) 5 marks, (d) 5 marks.
4. 20 marks, (a) 6 marks, (b) 4 marks, (c) 3 marks, (d) 4 marks, (e) 3 marks.
5. 20 marks, (a) 5 marks, (b) 5 marks, (c) 5 marks, (d) 5 marks.
6. 20 marks, (a) 6 marks, (b) 2 marks, (c) 3 marks, (d) 6 marks (e) 3 marks,
7. 20 marks, (a) 4 marks, (b) 6 marks, (c) 5 marks, (d) 5 marks.

**Question 1.** (20 marks)(You must answer this question. Each part is worth 2 marks.)

Answer the following short answer questions very briefly. Point form, graphs or sketches may be used as appropriate.

- a) (2 marks) Why is the RMS error of a calibration more meaningful than an  $R^2$  value?
- b) (2 marks) Why is a three point calibration of an instrument often required?
- c) (2 marks) Why can hysteresis in a sensor make it useless as a measuring device?
- d) (2 marks) What determines the smallest value of a variable that can be reliably measured?
- e) (2 marks) How long would you have to wait before the reading from a sensor can be considered to be stable?
- f) (2 marks) Which is more important in a measurement system, accuracy or precision? Explain very briefly.
- g) (2 marks) What are the zero and span of a measurement system?
- h) (2 marks) How is the phase rule from thermodynamics used in the making of calibration standards?
- i) (2 marks) What parameters describe the dynamic response of a mass sensor?
- j) (2 marks) Why should a calibration be repeated several times?

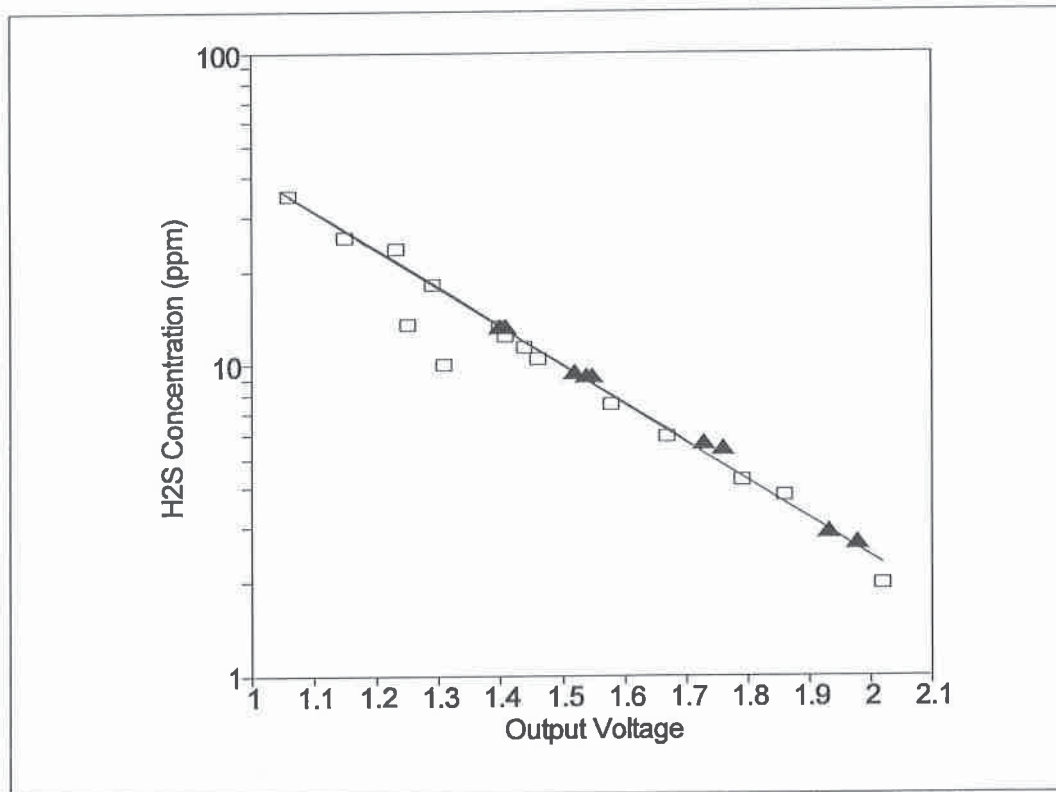
**Question 2.** (20 marks)(You must answer this question. Each part is worth 2 marks.)

Answer the following short answer questions very briefly. Point form, graphs or sketches may be used as appropriate.

- a) (2 marks) How can data be transferred without a direct electrical between a sensor and a data acquisition system?
- b) (2 marks) Why can noise never be completely removed from a measurement system?
- c) (2 marks) What type of filter is required to reduce aliasing errors?
- d) (2 marks) How can electrical interference be reduced in an instrument system?
- e) (2 marks) Why is the first amplifier stage the most critical in measuring a low level signal?
- f) (2 marks) What is a reference electrode?
- g) (2 marks) Why do phototransistors give a higher signal than photodiodes?
- h) (2 marks) What is the source of self heating errors in some temperature sensors?
- i) (2 marks) What is 'shot' noise?
- j) (2 marks) Why should derivatives be avoided in measurement calculations?

**Question 3.** (20 marks)(You only have to do three questions from questions 3 to 7.)

Hydrogen sulfide ( $H_2S$ ) is a very toxic gas which has killed farmers during manure transfer operations. One of the important sensors uses a heated metal oxide element which changes resistance when exposed to  $H_2S$ .



- (5 Marks) Where in the calibration range is the sensor most sensitive to  $H_2S$ ?
- (5 marks) On the graph are two outliers (points away from the best fit line). How should you deal with these points? Explain your answer?
- (5 marks) If the response speed of the instrument is slower when going from a high concentration to a lower one, what should be done to insure a correct reading?
- (5 marks) If your company will sell this type of sensor, comment on the liability issues which may arise.

**Question 4.** (20 marks)(You only have to do three questions from questions 3 to 7.)

The LM741 is perhaps the most widely used operational amplifier. The following characteristics represent the LM741 and the LF13741, a JFET amplifier. Both amplifiers are functionally equivalent but perform differently.

	LM741	LF13741	Units
Open loop voltage gain	200	100	V/mV
Input impedance	$2 \times 10^6$	$5 \times 10^{11}$	Ohms
Input bias current	$8 \times 10^{-8}$	$5 \times 10^{-11}$	Amps
Input offset voltage	1	5	mV

- (6 marks) Design a first order low pass filter with a DC gain of 5 and a time constant of 60 seconds. Justify your choice of amplifier. What is the input impedance of the filter you designed?
- (4 marks) List several applications of low pass filters in the design of measuring instruments and explain them very briefly.
- (3 marks) Why are high input impedances desirable for any amplifier of filter application?
- (4 marks) Explain the disadvantages of using high value (Ohms not  $\Omega$ ) resistors
- (3 marks) Why must the input bias currents be returned to ground? This is particularly important in non-inverting amplifier configurations.

**Question 5.** (20 marks)(You only have to do three questions from questions 3 to 7.)

Many flow meters such as orifice plates, venturi meters and flumes are based on Bernoulli's equation. This equation can be reduced to:

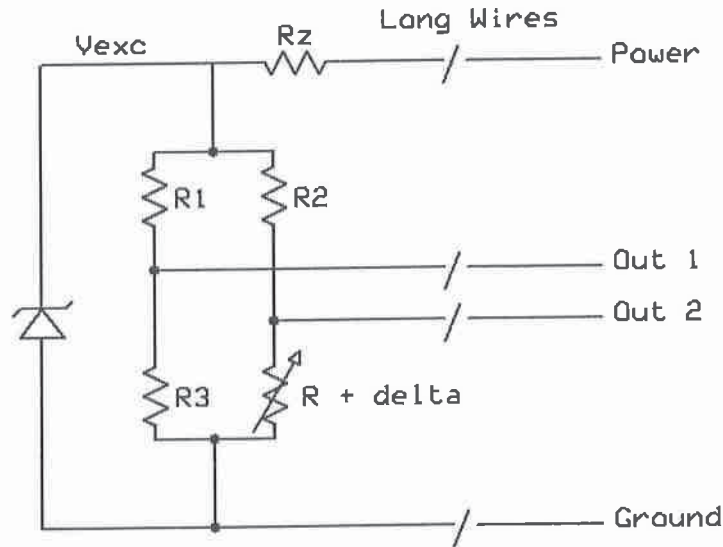
$$Q = k \sqrt{\Delta p}$$

Where Q is the flow rate,  $\Delta p$  is the measured pressure drop and k is a constant depending on the design of the flow meter.

- a) (5 marks) What parameters are included in k?
- b) (5 marks) What assumptions are made when this type of flow meter is used?
- c) (5 marks) Explain why it is better to use a differential pressure gage rather than subtract two absolute pressure readings.
- c) (5 marks) Why does an average  $\Delta p$  reading not represent the average flow rate?

**Question 6.** (20 marks)(You only have to do three questions from questions 3 to 7.)

The Wheatstone bridge is a circuit which is excellent for measuring small resistance changes. As shown in the figure, the bridge is setup to measure a single changing resistance. This may be a single strain gage or an RTD temperature sensor.



- (6 marks) Assuming that all of the bridge resistors are the same ( $R_1 = R_2 = R_3 = R$ ), develop an equation giving the voltage difference between Out 1 and Out 2.
- (2 marks) If long wires are used (as shown) why should this entire circuit be located very close to the sensing resistor?
- (3 marks) What is the purpose of the Zener diode?
- (6 marks) In a strain gage application, the use of two strain gages in the bridge can compensate for temperature changes. Show how this works.
- (3 marks) In choosing the excitation voltage,  $V_{exc}$ , what is the tradeoff between a higher  $V_{exc}$  and a lower  $V_{exc}$ ?

**Question 7.** (20 marks)(You only have to do three questions from questions 3 to 7.)

There are two types of electrochemical sensors, potentiometric and amperometric. A pH meter is an example of a potentiometric sensor. The pH electrode consists of a glass membrane with one side exposed to the test solution and the other to a reference solution. Hydrogen ions are exchanged at the glass surfaces and the resulting voltage difference is measured.

- a) (4 marks) Why does the input impedance of a pH meter have to be extremely high?
- b) (6 marks) The electrical contacts to the two solutions is made using reference electrodes. What is a reference electrode and how is it constructed?

Oxygen sensors are amperometric, where the current flowing through the sensor is measured. Here oxygen diffuses through a membrane and is completely reduced at the cathode surface.

- c) (5 marks) Why is the response of this type of oxygen sensor linear with respect to the oxygen concentration?

Fouling is a serious problem with electrochemical sensors.

- d) (5 marks) What is electrode fouling and how does it affect both of the above sensor types?